

Internal Quality Levels – Orchid / Lotus / Jasmine / Daisy

These internal grades are designed to help buyers quickly understand the allowed moisture, defect levels and visual expectations for each quality tier.

Grade	Moisture	Broken kernels	Nut count (kernels/lb)	Lower size	Total defects	Description
Orchid	≤ 5%	≤ 10%	≤ grade standard	≤ 10%	≤ 12%	Bright, uniform colour and size; 100% machine-processed; premium quality.
Lotus	≤ 5%	≤ 10%	Grade standard ± 20 kernels/lb	≤ 15%	≤ 15%	Uniform size and colour; around 35–50% of kernels may show small, faint knife marks ; good quality.
Jasmine	≤ 5%	≤ 10%	Grade standard ± 20 kernels/lb	≤ 20%	≤ 20%	Uniform size and colour; 80–100% of kernels may show knife marks ; affordable price.
Daisy	≤ 5%	≤ 10%	Grade standard ± 40 kernels/lb	≤ 20%	≤ 20%	Uniform size and colour; 80–100% of kernels may show knife marks ; economy price.

Applicable White Whole Grades & Nut Count Reference

The Orchid, Lotus, Jasmine and Daisy quality levels above are available for the following White Whole cashew kernel grades.

Product Grade	Standard Count (kernels/lb)	Nut Count Reference (nuts/kg)
WW160	160	350–355
WW180	180	395–405
WW210	210	460–470
WW240	240	520–530
WW320	320	705–710
WW450	450	990–1000

Nut count references follow the latest Le Duong Product Sheet and QA/QC Manual. Shipment-specific acceptance remains subject to the approved sales contract and product specification.

Note: All percentages refer to maximum levels by weight. Standard grade count reference: WW160 / WW180 / WW210 / WW240 / WW320 / WW450 correspond to 160 / 180 / 210 / 240 / 320 / 450 kernels per pound. Nut count references per kilogram are 350–355 / 395–405 / 460–470 / 520–530 / 705–710 / 990–1000 nuts/kg respectively. Detailed defect definitions and inspection methods can be aligned with AFI or buyer-specific standards upon request.