Quality Control Profile

QUALITY CONTROL PROFILE

Comprehensive Quality Control System for Export Cashew Kernels

1. COMPANY OVERVIEW & QC CAPABILITIES

- Le Duong Cashew Co., Ltd a leading processor and exporter of Vietnamese cashew kernels.
- 2 production facilities located in Dong Nai Province, Vietnam.
- Monthly production capacity: 200 tons of **white wholes** (WW160, WW180, WW240, WW320, etc.), raw cashew nut with testa (WA180, WA240, WA320, etc.) & unpeeled salt-roasted cashew kernel (A160, A180, A240, etc).
- Factories operate under ISO 22000 & HACCP food safety management systems.
- Separate QC checkpoints for raw cashew, steamed kernel, whitened kernel, and final packaging.

2. QUALITY CONTROL OBJECTIVES & CRITICAL CONTROL POINTS (CCPS)

- Ensure consistency and reliability of every shipment.
- Meet international food safety & visual grading standards.
- Traceability across each production batch (LOT).
- Key QC checkpoints:
- Raw cashew screening (moisture, size, contamination)
- Steam-shelling and drying control
- Whitened kernel inspection (color, breakage, defects)
- Packing QC (metal detection, sealing, labeling)

3. SAMPLE TECHNICAL SPECIFICATION - WA (RAW CASHEW KERNEL WITH TESTA)

- Color: Pale ivory to white, uniform across batch.
- Moisture: 5.5 6.0%
- Defect tolerance:
- Broken: ≤ 1%
- Oil-stained: $\leq 0.5\%$
- Mouldy, deep-scratched, burnt: 0%
- Packaging: 10.5 kg vacuum PE x 2 tins/carton
- Each carton includes LOT No., production date and retain sample.

Quality Control Profile

4. SAMPLE TECHNICAL SPECIFICATION - WW (WHITE WHOLE)

- Color: Ivory white to pale white, uniform appearance.
- Moisture: 4.6 5.0%
- Defect tolerance:
- Broken: ≤ 5%
- Oil-stained: $\leq 0.5\%$
- Mouldy, burnt, discolored: 0%
- Packaging: 22.68 kg (50 lbs) tin or vacuum PE in 2-layer carton or (*optional*: Custom packaging available upon request to meet buyer specifications).

5. SAMPLE TECHNICAL SPECIFICATION - WS (WHITE SPLITS)

- Color: White to ivory, split halves, uniform batch.
- Moisture: 4.7 5.0%
- Defect tolerance:
- Brown spots: $\leq 0.5\%$
- Oil-stained or burnt: 0%
- Packaging: 22.68 kg vacuum packed in 2 PE bags/carton or (*optional*: Custom packaging available upon request to meet buyer specifications).
- Each carton includes LOT No., production date and retain sample.

6. SAMPLE TECHNICAL SPECIFICATION - LP (LARGE PIECES)

- Description: Broken pieces ≥ 6.3 mm
- Color: Ivory white to light brown.
- Moisture: 4.7 5.0%
- Defect tolerance:
- Oil-stained: $\leq 0.5\%$
- Mouldy or foreign material: 0%
- Packaging: 22.68 kg in PE bag with outer carton
- Each carton includes LOT No., production date and retain sample.

Quality Control Profile

7. SAMPLE TECHNICAL SPECIFICATION - ROASTED SALTED CASHEW (SCORCHED, WITH TESTA)

- Type: Roasted salted cashew with skin (testa) intact.
- Processing: Dry roast or wood fire roast, salted post-roast.
- Salt level: ≤ 1% (adjustable on request)
- Moisture: $\leq 3.0\%$
- Packaging: 22.68 kg (50 lbs) PE tin in 2-layer carton or (*optional*: Custom packaging available upon request to meet buyer specifications).
- Each carton includes LOT No., roast date and retain sample.
- Note: No preservatives or artificial colorings used.

8. QC CHECKLIST & TRACEABILITY SYSTEM

- Each batch is assigned a unique LOT number.
- QC form includes checks on color, moisture, defects, breakage, and odor.
- Random sampling from 30-35 cartons per container.
- QC form signed by Le Duong's QC staff.
- Retain sample kept for 3 months from dispatch date.

9. CERTIFICATIONS & TESTING METHODS

- Certifications: ISO 22000, HACCP, Halal (upon request).
- In-house testing for moisture, visual grading, and packaging integrity.
- Aflatoxin & microbiological testing via 3rd-party labs (SGS, Eurofins, Vinacontrol or equal).
- Optional: metal detector records, fumigation certificate, container photos.

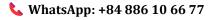
10. COMMON DEFECTS & HANDLING POLICIES

- Possible risks: mixed season kernels, oil leakage, discoloration.
- Every shipment includes defect statistics & inspection report.
- If issues arise, Le Duong commits to:
- Return/replacement (if cargo not shipped).
- Discount/reimbursement (if already shipped).
- Root-cause analysis & preventive actions.

Quality Control Profile

11. CONTACT & CONTRACT PROCESS

For technical specification validation, contract negotiation, or sample request, please contact our team with information as below:



Office & Factories: (Village 7 / Tan Luc) Village, (Long Ha / Phu Rieng) Commune, Dong Nai Province, Vietnam

2 +84 886 10 66 77 info@leduongcashew.com

https://leduongcashew.com/en/

All shipments are accompanied by full QC dossier, including:

- √ Technical Specification
- √ Inspection Report
- ✓ Retain Sample
- ✓ Container Loading Photos

We look forward to long-term cooperation based on transparency and mutual growth.

Thank you!

Sincerely,

Le Duong Cashew Team.